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APPLICATION NUMBER	FILING OR 371(c) DATE	FIRST NAMED APPLICANT	ATTY. DOCKET NO./TITLE
10/554,224	10/24/2005	Kuniaki Ishibashi	052638

CONFIRMATION NO. 7956

38834
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Title: Method for producing birefringent film, optical film and image display device using the same

Publication No. US-2006-0275559-A1

Publication Date: 12/07/2006

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